



Safety Data Sheet

Copyright, 2015, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	22-1639-8	Version Number:	4.00
Issue Date:	05/08/15	Supersedes Date:	07/03/13

SECTION 1: Identification

1.1. Product identifier

3M™ Hi-Strength 94 CA Postforming Bulk Adhesive (Clear or Red)

Product Identification Numbers

62-4924-7535-5, 62-4924-8530-5, 62-4924-9530-4, 62-4924-9531-2, 62-4988-7535-0, 62-4988-8530-0, 62-4988-9530-9, 62-4988-9531-7

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Industrial use

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1B.

Specific Target Organ Toxicity (central nervous system): Category 3.

Specific Target Organ Toxicity (respiratory irritation): Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark |

Pictograms



Hazard Statements

Highly flammable liquid and vapor.

- Causes eye irritation.
- May cause an allergic skin reaction.
- May cause respiratory irritation.
- May cause drowsiness or dizziness.

Precautionary Statements

Prevention:

- Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- Ground/bond container and receiving equipment.
- Use only non-sparking tools.
- Take precautionary measures against static discharge.
- Keep container tightly closed.
- Use explosion-proof electrical/ventilating/lighting equipment.
- Avoid breathing dust/fume/gas/mist/vapors/spray.
- Use only outdoors or in a well-ventilated area.
- Wear protective gloves and eye/face protection.
- Wash thoroughly after handling.
- Contaminated work clothing must not be allowed out of the workplace.

Response:

- IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- If eye irritation persists: Get medical advice/attention.
- If skin irritation or rash occurs: Get medical advice/attention.
- Wash contaminated clothing before reuse.
- Call a POISON CENTER or doctor/physician if you feel unwell.
- In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

- Store in a well-ventilated place. Keep container tightly closed.
- Keep cool.
- Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
------------	------------	---------

Methyl Acetate	79-20-9	60 - 70 Trade Secret *
Non-Hazardous Components	Trade Secret*	10 - 20 Trade Secret *
Rosin, Polymer with Isophthalic Acid and Pentaerythritol	68515-02-6	10 - 20 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Methyl Acetate	79-20-9	ACGIH	TWA:200 ppm;STEL:250 ppm	
Methyl Acetate	79-20-9	OSHA	TWA:610 mg/m3(200 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

General Physical Form:	Liquid
Odor, Color, Grade:	Solvent Tea Odor Clear or Red
Odor threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>
Melting point	<i>No Data Available</i>
Boiling Point	136 °F
Flash Point	8 °F [<i>Test Method:</i> Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	3.1 % volume
Flammable Limits(UEL)	16 % volume
Vapor Pressure	163 mmHg [@ 20 °C]
Vapor Density	2.8 [<i>Ref Std:</i> AIR=1]
Density	0.93 - 0.95 g/ml
Specific Gravity	0.93 - 0.95
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>

Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Hazardous Air Pollutants	<=0.1 % weight [<i>Test Method: Calculated</i>]
VOC Less H2O & Exempt Solvents	0 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
Solids Content	30 - 40 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
------------------	------------------

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Dermal Defatting: Signs/symptoms may include localized redness, itching, drying and cracking of skin. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Methyl Acetate	Dermal	Rat	LD50 > 2,000 mg/kg
Methyl Acetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 49 mg/l
Methyl Acetate	Ingestion	Rat	LD50 > 5,000 mg/kg
Non-Hazardous Components	Dermal	Not available	LD50 > 2,000 mg/kg
Non-Hazardous Components	Ingestion	Not available	LD50 > 2,000 mg/kg
Rosin, Polymer with Isophthalic Acid and Pentaerythritol	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl Acetate	Rabbit	No significant irritation
Non-Hazardous Components	Professional judgement	No significant irritation
Rosin, Polymer with Isophthalic Acid and Pentaerythritol	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Methyl Acetate	Rabbit	Moderate irritant
Non-Hazardous Components	Professional judgement	No significant irritation
Rosin, Polymer with Isophthalic Acid and Pentaerythritol	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
------	---------	-------

Methyl Acetate	Human	Not sensitizing
Non-Hazardous Components		Not sensitizing
Rosin, Polymer with Isophthalic Acid and Pentaerythritol	Mouse	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Methyl Acetate	In Vitro	Not mutagenic
Methyl Acetate	In vivo	Not mutagenic
Rosin, Polymer with Isophthalic Acid and Pentaerythritol	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Rosin, Polymer with Isophthalic Acid and Pentaerythritol	Not Specified	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Rosin, Polymer with Isophthalic Acid and Pentaerythritol	Not Specified	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Methyl Acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Methyl Acetate	Inhalation	blindness	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Methyl Acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Acetate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	28 days
Methyl Acetate	Inhalation	endocrine system hematopoietic system liver immune system kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 6.1 mg/l	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information

on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - Yes Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	22-1639-8	Version Number:	4.00
Issue Date:	05/08/15	Supersedes Date:	07/03/13

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M USA SDSs are available at www.3M.com